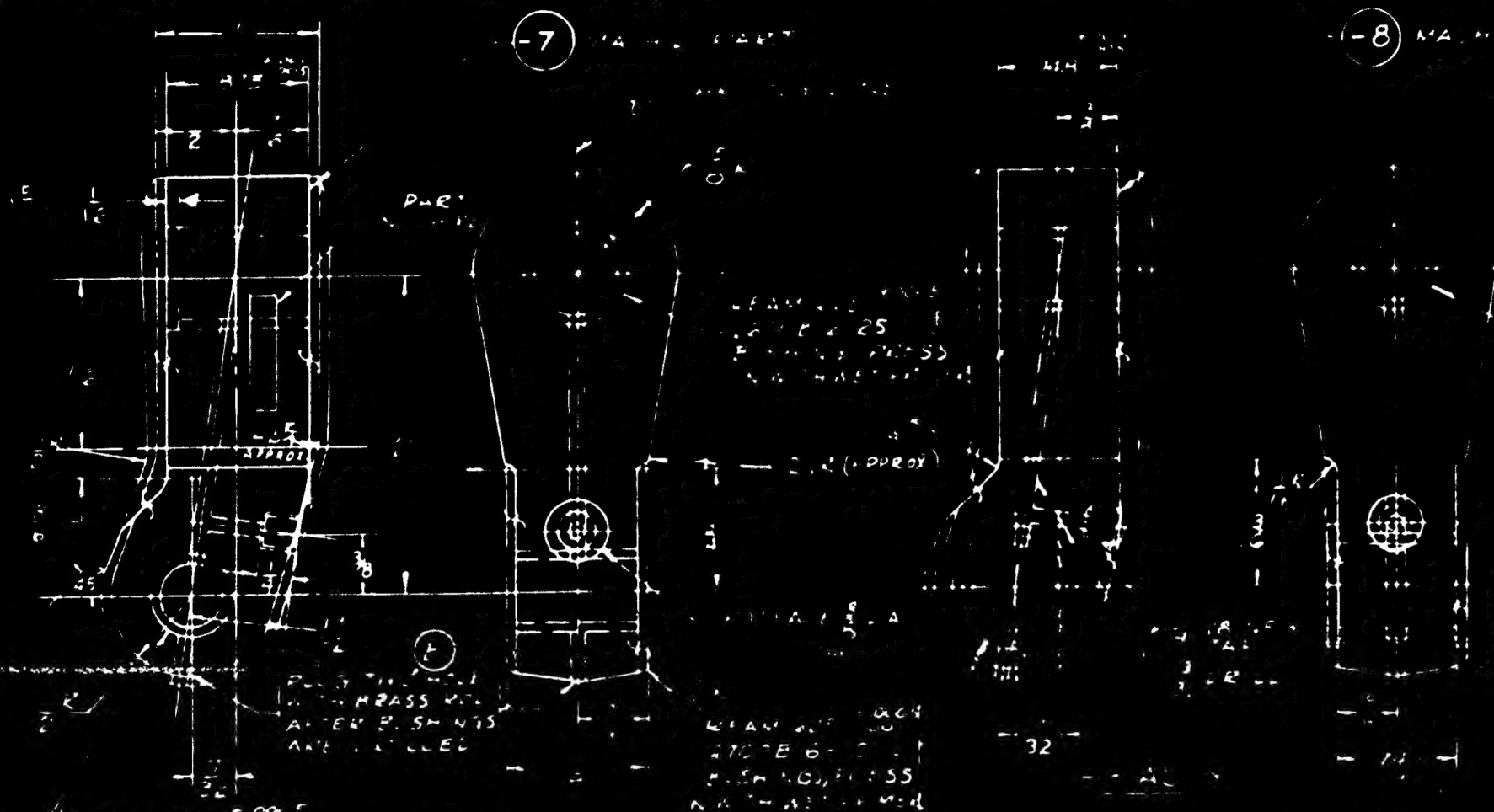


1	REVISIONS	DATE	BY	REASON
1	ORIGINAL	10/1/54	J. A. DODD	DESIGNED
2	REVISED	10/1/54	J. A. DODD	REVISIONS
3	REVISED	10/1/54	J. A. DODD	REVISIONS
4	REVISED	10/1/54	J. A. DODD	REVISIONS
5	REVISED	10/1/54	J. A. DODD	REVISIONS
6	REVISED	10/1/54	J. A. DODD	REVISIONS
7	REVISED	10/1/54	J. A. DODD	REVISIONS
8	REVISED	10/1/54	J. A. DODD	REVISIONS
9	REVISED	10/1/54	J. A. DODD	REVISIONS
10	REVISED	10/1/54	J. A. DODD	REVISIONS



NOTE: PARTS ARE TO BE MADE TO SPECIFICATIONS AS NOTED.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

ALL SURFACES ARE TO BE FINISHED TO A 32 RMS FINISH UNLESS OTHERWISE SPECIFIED.

ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTER OF GRAVITY UNLESS OTHERWISE SPECIFIED.

ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTER OF GRAVITY UNLESS OTHERWISE SPECIFIED.

REAM 500 ± .001
2000B12 23
BUSHING DIESEL
N. A. T. H. E. T. A. M. E. R.

FORG NOTES
ALL DRAFT ANGLES 1°
FORGING TOLERANCE
SHAFT TOLERANCE
ANNEAL BY VENDOR

MACH NOTES
MACH TO PER 3.00 INCHES A. NOTED.
REMOVE ALL SHARP EDGES
HEAT TREAT TO 1000 ± 10°F
OIL BATH 1000 ± 10°F

REQUIREMENTS PER A. PLANE
1. 1.00 ± .001
2. 1.00 ± .001
3. 1.00 ± .001
4. 1.00 ± .001
5. 1.00 ± .001
6. 1.00 ± .001
7. 1.00 ± .001
8. 1.00 ± .001
9. 1.00 ± .001
10. 1.00 ± .001

REVISIONS
7. 1.00 ± .001
FORGING TOLERANCE

NAME: J. A. DODD
CONSOLIDATED A. G. R. A. I. C. O. P. T. I. O. N. S. B. 12544